### SOUTHERN INDIANA GAS AND ELECTRIC COMPANY d/b/a CENTERPOINT ENERGY INDIANA SOUTH (CEI SOUTH)

IURC CAUSE NO. 38708 FAC 137 S1

### REBUTTAL TESTIMONY OF F. SHANE BRADFORD VICE PRESIDENT OF POWER GENERATION OPERATIONS

ON

### CULLEY UNIT 3 FORCED OUTAGE

SPONSORING PETITIONER'S EXHIBIT NO. 1-R (PUBLIC), ATTACHMENTS FSB-R1 THROUGH FSB-R5

### **REBUTTAL TESTIMONY OF F. SHANE BRADFORD**

1	1.	INTRODUCTION
2		
3	Q.	PLEASE STATE YOUR NAME AND BUSINESS ADDRESS.
4	Α.	My name is F. Shane Bradford. My business address is 211 NW Riverside Drive,
5		Evansville, Indiana 47708.
6		
7	Q.	BY WHOM ARE YOU EMPLOYED?
8	Α.	I am employed by Southern Indiana Gas and Electric Company d/b/a CenterPoint
9		Energy Indiana South ("CEI South", "Petitioner", or "Company"). <sup>1</sup>
10		
11	Q.	ON WHOSE BEHALF ARE YOU SUBMITTING THIS REBUTTAL TESTIMONY?
12	Α.	I am submitting testimony on behalf of CEI South, which is an indirect subsidiary of
13		CenterPoint Energy, Inc.
14		
15	Q.	WHAT IS YOUR ROLE WITH RESPECT TO PETITIONER CEI SOUTH?
16	Α.	I am the Vice President, Power Generation Operations.
17		
18	Q.	ARE YOU THE SAME F. SHANE BRADFORD WHO PRE-FILED DIRECT
19		TESTIMONY IN THIS CAUSE?
20	Α.	Yes.
21		
22	2.	SUMMARY OF TESTIMONY
23		
24	Q.	WHAT IS THE PURPOSE OF YOUR REBUTTAL TESTIMONY?
25	Α.	I respond to testimony of the Indiana Office of Utility Consumer Counselor's ("OUCC")
26		witnesses Gregory L. Krieger and Michael D. Eckert as well as testimony of the
27		CenterPoint Energy Indiana South Industrial Group's ("IG") witness Kenneth H. Ditzel

<sup>&</sup>lt;sup>1</sup> For the sake of clarity, my testimony refers to CEI South, even though in certain situations, I may be referring to one of CEI South's predecessor companies.

1		regarding the June 2022 – March 2023 Culley Unit 3 forced outage and CEI South's
2		Root Cause Analysis ("RCA"). I also address arguments raised by both the OUCC and
3		IG related to the history and maintenance of the three water-side valves. Lastly, I
4		discuss the OUCC and IG's analyses methods and assumptions that led to their
5		respective recommended fuel costs disallowance.
6		
7		I have not attempted to respond to every argument made by the OUCC or IG
8		witnesses. The fact that I may not have responded to any particular argument or
9		statement made by OUCC or IG does not indicate my agreement with that argument
10		or statement.
11		
12	Q.	ARE YOU SPONSORING ANY ATTACHMENTS TO YOUR REBUTTAL IN THIS
13		PROCEEDING?
14	Α.	Yes. I am sponsoring the following attachments:
15		• <u>Petitioner's Exhibit No. 1-R</u> , Attachment FSB-R1 (CONFIDENTIAL): IG's
16		Response to CEI South's DR 1.3
17		• <u>Petitioner's Exhibit No. 1-R</u> , Attachment FSB-R2 (CONFIDENTIAL): GE
18		Steam Turbine Maintenance
19		• <u>Petitioner's Exhibit No. 1-R</u> , Attachment FSB-R3 (CONFIDENTIAL): GE
20		Email
21		• <u>Petitioner's Exhibit No. 1-R</u> , Attachment FSB-R4 (CONFIDENTIAL): CEI
22		South's Response to IG's DR 15.1
23		• <u>Petitioner's Exhibit No. 1-R</u> , Attachment FSB-R5: Public Redacted Version of
24		the RCA.
25		
26	Q.	WERE THESE ATTACHMENTS PREPARED BY YOU OR UNDER YOUR
27		SUPERVISION?
28	Α.	Yes, they were; or they were reviewed, and relied upon, by me as part of my role as
29		Vice President Power Generation Operations.
30		

1	Q.	HAVE YOU MADE CHANGES TO ANY OF YOUR PRE-FILED TESTIMONY OR
2		ATTACHMENTS?
3	A.	Partially. I attached a copy of the RCA to my pre-filed direct testimony that was kept
4		entirely confidential on the basis that it contains critical infrastructure information that
5		could expose a vulnerability in similar generation units and that it was prepared at the
6		request of legal counsel and constitutes attorney-client and attorney work product
7		information. At the request of Citizens Action Coalition of Indiana, Inc. and in the
8		interest of being as transparent as practicable, I have attached a partially redacted
9		version of the RCA to my rebuttal testimony as Attachment FSB-R5.
10		
11	3.	TIMELINE OF KEY CULLEY UNIT 3 ACTIVITIES PRIOR TO THE FORCED
12		OUTAGE
13		
14	Q.	BEGINNING AT PAGE 7, WITNESS DITZEL PRESENTS A SUMMARY OF "KEY
15		ACTIVITIES" LEADING UP TO THE FORCED OUTAGE. <sup>2</sup> HAS HE THOROUGHLY
16		PRESENTED THE ISSUES LEADING UP TO THE OUTAGE?
17	Α.	No. Let me begin with the first trip of an <b>example of the second second</b> , which occurred at 2:15 AM
18		on June 24, 2022.
19		As I stated in my direct testimony, "
20		
21		."3
22		
23	Q.	WHAT DOES EACH DO?
24	Α.	
25		
26		

<sup>&</sup>lt;sup>2</sup> Direct Testimony of Ditzel, at 7-9. The **second second second** 

1	Q.	PLEASE EXPLAIN WHAT HAPPENS TO THE <b>MEET</b> , <b>MEETER</b> .
2	Α.	
3		
4		
5		·
6		
7	Q.	WHAT WAS THE RESULT OF THE 2:15 AM CULLEY UNIT 3
8		?
9	Α.	As stated earlier, when the
10		, and the generation output of Culley Unit 3 was reduced to
11		approximately 115 MW. CEI South Electricians were called to troubleshoot the Culley
12		Unit 3 . The Electricians found an
13		and released the
14		to be put back in service.
15		
16	Q.	WHAT HAPPENED NEXT?
17	Α.	After the CEI South Electricians and released the
18		to be put back in service, Plant Operations at
19		4:20 AM. <sup>4</sup> After that, the corresponding
20		
21	Q.	PLEASE EXPLAIN WHAT HAPPENED AFTER BOTH
22		AROUND 4:20 AM ON JUNE 24, 2022.
23	Α.	After , Culley Unit
24		3 tripped offline at 4:20 AM.
25		
26	Q.	WHY DID CULLEY UNIT 3 TRIP OFFLINE AT APPROXIMATELY 4:20 AM?
27	Α.	When the
28		
29		and tripping Culley Unit 3 offline.
30		

<sup>&</sup>lt;sup>4</sup> In CEI South's Response to IG DR 1-11, CEI South erroneously placed the time at 4:15 AM.

1	Q.	PLEASE EXPLAIN WHAT A
2	Α.	
3		
4		
5		
6	Q.	ARE A NORMAL CONDITION? EXPLAIN.
7	Α.	Yes. As CEI South explained in response to a data request, provided in Witness
8		Ditzel's testimony as Confidential Attachment KHD-1,
9		
10		."5
11		
12	Q.	PLEASE EXPLAIN HOW A CAUSES A UNIT TO
13		TRIP OFF-LINE.
14	Α.	A occurs if the monitored
15		
16		
17		, the result could be a lower generation output
18		but typically, Culley Unit 3 will trip offline.
19		
20	Q.	DID CEI SOUTH TROUBLESHOOT THE CONTRACT OF SO,
21		WHAT WAS FOUND?
22	Α.	Once CEI South determined Culley Unit 3 tripped offline from a
23		CEI South personnel, including Electricians, began troubleshooting to determine why
24		the They began by
25		confirming the
26		. For reference,
27		
28		
29		
30		

<sup>&</sup>lt;sup>5</sup> Confidential Attachment KHD-1, CEI South's Response to IG DR 8.9, at 12.

1		
2		
3		
4		
5		. Also, CEI South visually inspected
6		both ; however, CEI South personnel did not identify any obvious
7		issues related to the second
8		
9	Q.	WHAT WAS CEI SOUTH'S NEXT COURSE OF ACTION RELATED TO
10		TROUBLESHOOTING THE UNIT TRIP?
11	Α.	Once all systems had been restored and no other operational issues were identified,
12		at 6:29 AM, with Culley Unit 3 still off-line, CEI South continued to troubleshoot the
13		event by initiating startup, which consisted of
14		. During this , CEI South did not
15		experience any issues in
16		
17		
18		
19	Q.	PLEASE EXPLAIN WHAT HAPPENED WHEN THE
20		AT 6:35 AM?
21	Α.	First, to clarify, Culley Unit 3 was not online at 6:35 AM when the
22		. As I mentioned earlier, CEI South was still troubleshooting the
23		event by to see if they could
24		replicate the issue when while the unit was
25		offline. It was during this troubleshooting that the
26		
27		
28	Q.	PLEASE DESCRIBE THE ACTIONS TAKEN FOLLOWING THE 6:35 AM
29		·
30	Α.	CEI South Electricians again evaluated the reason for the
31		During their troubleshooting of the trip, CEI South Electricians found and replaced what
32		they thought was a second se

1		
2	Q.	WHAT HAPPENED NEXT?
3	Α.	After the CEI South Electricians'
4		at 8:34 AM, and the corresponding at
5		8:43 AM. At 9:30 AM, the . Culley Unit 3 was still
6		not back online at this time. CEI South Electricians revisited the
7		. CEI South Electricians
8		at a later date.
9		
10	Q.	PLEASE CONFIRM THE 3 DIFFERENT TIMES
11		BETWEEN 2:25 AM AND 9:30 AM? AND IF SO, FOR THE SAME REASONS?
12	Α.	The at 2:15 AM resulting in Culley Unit 3 curtailment. Then
13		while Culley Unit 3 was offline, the two more times – once
14		at 6:35 AM and once at 9:30 AM. Of the three
15		believed to be a with the other two related
16		; however, after testing the sometime
17		during the forced outage, it was determined not to be faulty. Thus, all three
18		were a result of the same
19		
20	Q.	PLEASE DISCUSS WHAT HAPPENED AFTER CEI SOUTH ELECTRICIANS
21		ON THE FOLLOWING THE 9:30
22		AM .
23	Α.	After the CEI South Electricians on the , the
24		at 11:13 AM and 11:17 AM,
25		respectively.
26		
27	Q.	HOW MANY TIMES HAD THE
28		SINCE 6:29 AM?
29	Α.	Because of the issue, the
30		three times, at 6:29 AM, 8:43 AM, and 11:17 AM.
31		

1	Q.	HAD THE ISSUE YOU DESCRIBED EARLIER
2		REPEATED ITSELF DURING ANY OF THE THREE
3		BETWEEN 6:29 AM AND 11:17 AM?
4	Α.	No. During none of these multiple did the did the repeat itself.
5		
6	Q.	BASED ON NO EVIDENCE OF ISSUES DURING
7		THE THREE WITH THE NEXT?
8	Α.	As such, CEI South personnel continued with the Culley Unit 3 startup.
9		
10	Q.	AT WHAT TIME DID CULLEY UNIT 3 COME ONLINE?
11	Α.	Culley Unit 3 came back online, for the first time since the 4:20 AM trip, at
12		approximately 3:40 PM.
13		
14	Q.	WHAT HAPPENED NEXT?
15	Α.	Following the 3:40 PM start of Culley Unit 3, it remained on-line without any issues or
16		alarms until just before 8:31 PM.
17		
18	Q.	WHAT HAPPENED AROUND 8:31 PM?
19	Α.	Around 8:31 PM, CEI South received a "an arm on the second s
20		An
21		
22		
23		
24		When the " alarm sounded, CEI South personnel confirmed there was a
25		with the
26		
27		As such, at 8:31 PM, CEI South
28		personnel took the to repair the
29		. Culley Unit 3 remained online.
30		
31		

1	Q.	WHAT HAPPENED NEXT?
2	Α.	CEI South Mechanical Maintenance repaired and released and released
3		the to be put back in service, which entailed
4		
5		
6		
7	Q.	WHAT HAPPENED NEXT?
8	Α.	Prior to , even though the
9		three times without issue since Culley Unit 3 tripped earlier that
10		morning at 4:20 AM (the "4:20 AM Unit Trip"),
11		CEI South revisited the
12		. Specifically, CEI South personnel discussed the possibility that the
13		difference between the <b>Constant of the Constant of the Consta</b>
14		the three between 6:29 AM and 11:17 AM (which did NOT cause
15		a . With Culley
16		Unit 3 offline,
17		
18		
19	Q.	GIVEN THAT DIFFERENCE, WHAT STEPS DID CEI SOUTH TAKE?
20	Α.	As a precautionary measure, CEI South
21		
22		
23		. Thereafter, CEI South
24		at 9:04 PM, which without any issues. Then, at approximately 9:11 PM,
25		when CEI South issue
26		occurred similar to the event at 4:20 AM that morning, tripping Culley Unit 3 offline.
27		
28	Q.	WERE THE 4:20 AM AND THE 9:11 PM CULLEY UNIT 3 TRIPS CAUSED BY THE
29		
		SAME CIRCUMSTANCES – THE
30		SAME CIRCUMSTANCES - THE ?
	A.	

1		
2	4.	REMEDIAL ACTIONS RELATED TO
3		
4	Q.	SINCE THE OUTAGE, HAS CEI SOUTH TAKEN STEPS TO PREVENT FUTURE
5		UNIT TRIPS WHEN ?
6	Α.	Yes. During the forced outage, CEI South, along with an outside expert,
7		, confirmed both
8		
9		
10		
11		
12		
13		
14		
15		
16	Q.	HOW DID CEI SOUTH RESOLVE THIS IN THE ISSUE?
17	Α.	During the forced outage, two adjustments were made
18		First,
19		
20		
21		Second,
22		
23		
24		
25		То
26		put into layman's terms, both adjustments, if the second second were to occur,
27		should result in minimizing the issue
28		which should keep the Culley Unit 3 from tripping offline. Even though
29		this is a remedial measure for the Culley Unit 3 trip, it does not
30		address the water-side valve issues, which were the root cause of the Boiler Feed
31		Pump Turbine failure.
32		

- 1 2
- 5. ROOT CAUSE ANALYSIS ("RCA")
- 3Q.OUCC WITNESS KRIEGER CRITICIZED CEI SOUTH FOR NOT HAVING A THIRD-4PARTY ANALYSIS OF THE OUTAGE ITSELF, SAYING SUCH AN ANALYSIS5"PROVIDES REASSURANCE THAT THE ANALYSIS IS NOT BIASED BY IN-6HOUSE ANALYSIS."<sup>6</sup> IS THIS ACCURATE?
- A. No, not at all. As I stated in my direct testimony, "CEI South also had Black & Veatch
  perform an independent analysis of the [Boiler Feed Pump Turbine failure, also
  referred to as the] overspeed event,"<sup>7</sup> which confirms CEI South's Root Cause
  Analysis. Please refer to <u>Petitioner's Exhibit No. 1</u>, Confidential Attachment FSB-3C
  Black & Veatch's Memorandum (see section Assessment of Overspeed Event).
- 12

13Q.IG WITNESS DITZEL CONCLUDES CEI SOUTH'S ROOT CAUSE ANALYSIS14"WAS NOT CONDUCTED PROPERLY AS IT MISSED THE ULTIMATE ROOT15CAUSE OF THE STEAM TURBINE TRIP BASED ON [ROOT CAUSE ANALYSIS]16FUNDAMENTALS AS OUTLINED BY [THE AMERICAN SOCIETY FOR QUALITY]"17AND "BY NOT ADDRESSING THE ACTUAL CAUSE OF THE OUTAGE, THERE IS18RISK THAT ADDITIONAL ISSUES COULD OCCUR IN THE FUTURE, WHICH19COULD RESULT IN CATASTROPHIC FAILURE." <sup>8</sup> DO YOU AGREE?

- 20 No. For reasons explained later, I do not agree with Witness Ditzel's assertion that CEI Α. 21 South missed the ultimate root cause of the Boiler Feed Pump Turbine failure and the CEI South Root Cause Analysis is "fundamentally flawed."9 Mr. Ditzel makes the 22 23 conclusion that because the and unit trip incidents preceded the failure 24 of the Boiler Feed Pump Turbine, they necessarily caused it. This "after it and, 25 therefore, because of it" conclusion is a logical fallacy, and it is not true in this case. 26 The failure of the three water-side valves, which allowed high-pressure water to flow 27 back into the Boiler Feed Pump, was the root cause of the Boiler Feed Pump Turbine 28 failure. CEI South conducted a thorough Root Cause Analysis, focusing on the failure
  - <sup>6</sup> Pub. Ex. No. 2, at 3.
  - <sup>7</sup> Pet. Ex. No. 1, at 6-7.
  - <sup>8</sup> Direct Testimony of Ditzel, at 19.
  - <sup>9</sup> *Id.* at 16.

6 7

8

1 of a critical piece of equipment (the Boiler Feed Pump Turbine). That analysis 2 confirmed that if not for the failure of the three water-side valves, the turbine would not 3 have failed; therefore, understanding and correcting the failures of the valves (the root 4 cause of the event) are the factors that have the highest probability of preventing a 5 reoccurrence of the failure.

In addition, CEI South engaged Black & Veatch "to perform an independent analysis of the [Boiler Feed Pump Turbine] overspeed event"<sup>10</sup> using control system data provided from the event, to "

9		provided from the event, to "
10		".11
11		.12
12		Black & Veatch's Memorandum, which was provided as Petitioner's Exhibit No. 1,
13		FSB-3C (CONFIDENTIAL) substantiated CEI South's root cause findings - that the
14		failure of the three water-side valves was the cause of the overspeed event, and
15		resulting damage to the Boiler Feed Pump Turbine. As such, CEI South's Root Cause
16		Analysis is sound, and Witness Ditzel's accusation that CEI South's Root Cause
17		Analysis was improper and may lead to additional catastrophic failures is unsupported
18		and incorrect.
19		
20	Q.	IG WITNESS DITZEL'S TESTIMONY STATES, "THE ULTIMATE EVENT THAT

21 PRECIPITATED THE OUTAGE WAS THE

22 "<sup>13</sup> AND THAT CEI SOUTH'S ROOT CAUSE ANALYSIS
 23 SHOULD HAVE INCLUDED THE AS PART OF ITS ROOT CAUSE
 24 ANALYSIS. DO YOU AGREE?

A. No, I do not. Neither the **and the second seco** 

<sup>&</sup>lt;sup>10</sup> Pet. Ex. No. 1, at 6.

<sup>&</sup>lt;sup>11</sup> Pet.'s Ex. No. 1, Attachment FSB-3C (CONFIDENTIAL) at 1.

<sup>&</sup>lt;sup>12</sup> *Id*.

<sup>&</sup>lt;sup>13</sup> Confidential Direct Testimony of Ditzel, at 12.

pressure water to backflow, which in turn caused the Boiler Feed Pump Turbine to
 overspeed, ultimately causing damage to the Boiler Feed Pump Turbine, and the need
 for the ensuing repairs during the forced outage.

5 As further evidence that neither the nor the caused the Boiler Feed Pump Turbine to overspeed, I shared earlier (in my 6 7 rebuttal testimony), the same circumstances occurred several hours earlier (at 4:20 8 AM) – a Culley Unit 3 Trip following the same which did not 9 result in the backflow on the water-side that ultimately led to the Boiler Feed Pump 10 Turbine damage. Therefore, it is incorrect to say, but for the 11 or , the resultant Boiler Feed Pump Turbine damage would not 12 have occurred. The failure of the water-side valves had nothing to do with the 13 Nor did the or 14 , contribute to the failure of the water-side valves. The events are or 15 separate and distinct, and it is incorrect to say that the caused the valve 16 failure simply because it occurred before it.

18 More importantly, any number of circumstances could have resulted in Culley Unit 3 19 tripping offline with the same damage occurring to the Boiler Feed Pump Turbine had 20 the three water-side valves acted in the same manner. In fact Witness Ditzel confirms 21 in his response to a data request from CEI South that the Boiler Feed Pump Turbine 22 failure also would have occurred in a different, hypothetical Culley Unit 3 trip scenario 23 described in CEI South's DR 1.3 to IG, if all three water-side check valves did not close 24 in the same manner as during the 9:11 PM Culley Unit 3 Trip-the forced outage 25 incident that is the subject of this Cause (see Petitioner's Exhibit No. 1, Attachment 26 FSB-R1 (CONFIDENTIAL)). Lastly, OUCC Witness Krieger agrees, identifying the 27 Boiler Feed Pump Turbine failure damage as what "ultimately led to the nine-month 28 outage."14

29

17

4

<sup>14</sup> Pub. Ex. No. 2, p. 8.

1	Q.	WITNESS DITZEL'S TESTIMONY FOCUSES ON THE
2		THAT OCCURRED ON JUNE 24 <sup>TH</sup> STATING
3		"CEI[ SOUTH] KNEW OF THE PRIOR ISSUES";
4		"CEI[ SOUTH] FAILED TO INVESTIGATE AND CORRECT THE
5		PRIOR TO THE ULTIMATE TRIP"; "THE
6		<sup>33</sup> . 44 ,
7		." <sup>15</sup> HOW
8		DO YOU RESPOND?
9	Α.	Witness Ditzel seems to be implying the failure of the Culley Unit 3 Boiler Feed Pump
10		Turbine could have been avoided, stating: "Had the been addressed
11		through proper [Root Cause Analysis], the Culley Unit 3 unplanned outage on 6/24/22
12		might have been avoided." <sup>16</sup> Neither the causing the unit
13		trip nor the second
14		damage to the Boiler Feed Pump Turbine. In fact,
15		, that could trip the unit offline. If
16		any of these other would have occurred and the three water-side valves
17		did not close in the same manner as this incident, then the Boiler Feed Pump Turbine
18		would have undoubtedly failed. And discussed earlier, Witness Ditzel confirms one
19		such scenario in response to CEI South's DR 1.3 to IG.
20		
21	Q.	DID THE "
22		" <sup>17</sup> AS WITNESS DITZEL CLAIMS?
23	Α.	No. Witness Ditzel inaccurately implies the five events are related. The
24		three times at 2:15 AM, 6:35 AM and 9:30 AM – all
25		of these due to the ;
26		nothing to do with a second second second . And technically, the 4:20 PM and 9:11 PM
27		events occurred during a not during a .
28		

<sup>&</sup>lt;sup>15</sup> Confidential Direct Testimony of Ditzel, p. 18.
<sup>16</sup> *Id.* at 29.
<sup>17</sup> *Id.* at 18.

## 1 Q. EARLIER YOU SHARED CEI SOUTH DETERMINED IT IS THE FAILURE OF 2 THREE WATER-SIDE VALVES AND NOT THE

- THAT ARE THE ROOT CAUSE OF THE BOILER FEED PUMP TURBINE FAILURE THAT ULTIMATELY LED TO THE CULLEY UNIT 3 FORCED OUTAGE. PLEASE EXPLAIN.
- 6 A. As I included in my direct testimony, CEI South's Root Cause Analysis determined the 7 root cause of the damage to the Boiler Feed Pump Turbine was the failure of three 8 water-side valves (either completely or initially) to close, which allowed high-pressure 9 water to backflow into the Boiler Feed Pump causing the Boiler Feed Pump and the 10 coupled Boiler Feed Pump Turbine to spin backwards, at high rpms. This resulted in 11 turbine blades dislodging and breaking through the housing, among other extensive 12 damage.<sup>18</sup> Specifically, my direct testimony states: "The RCA identified three waterside valves that could have closed to prevent the backflow of water into the [Boiler 13 Feed Pump] but did not."<sup>19</sup> Then, the following occurred: 14



24 25 26

3

4

5

### 6. CULLEY UNIT 3 WATER-SIDE VALVES

27

### 28 Q. PLEASE DESCRIBE THE DEVICES IN PLACE TO PROTECT THE BOILER FEED 29 PUMP TURBINE.

A. As explained in the Root Cause Analysis, both the steam-, and water-sides have
 devices in place to prevent over speeding or reverse flow. The steam side of the Boiler
 Feed Pump Turbine has five devices in place to prevent overspeed of the Boiler Feed

<sup>&</sup>lt;sup>18</sup> Pet. Ex. No. 1-C, at 5.

<sup>&</sup>lt;sup>19</sup> Id.

<sup>20</sup> Id.

Pump Turbine. CEI South's Root Cause Analysis determined that all five protection
 devices on the steam side of the Boiler Feed Pump Turbine responsible for overspeed
 protection were operational; did not fail; and therefore, performed as intended to
 protect the steam side from over speeding. Please refer to <u>Petitioner's Exhibit No. 1</u>,
 Attachment FSB-3C (CONFIDENTIAL) for additional details. The water side has
 three devices in place to protect the Boiler Feed Pump and prevent reserve flow.

- 8 Q. PLEASE DESCRIBE THE THREE WATER-SIDE PROTECTION DEVICES 9 VALVES.
- A. As mentioned, the water side of the Boiler Feed Pump has three protection devices,
   responsible for Reverse Flow Protection. Diagram 1, in Attachment FSB-1C, shows
   the location, but as described in the narrative of Attachment FSB-1C, the three water side valves are:



- 30 Q. PLEASE EXPLAIN WHAT FAILED WITH RESPECT TO EACH WATER-SIDE 31 VALVE?
- 32 A. I shared the following in my direct testimony at pp. 5-6:



1 2 3 4 5 6 7 8 9 10 11 12 13 4 15 16 17 18		
19	Q.	BOTH WITNESS KRIEGER AND WITNESS DITZEL DISCUSS THE HISTORY OF
20		THE FIRST VALVE - THE , NOTING THE VALVE
21		WAS REPLACED IN 2013 AND REPAIRED IN 2019.21 PLEASE PROVIDE ANY
22		ADDITIONAL DETAILS.
23	Α.	As stated in both witnesses' testimony, in 2013,, CEI South
24		replaced the valve. The
25		that was replaced in 2013 was the original
26		installed when Culley Unit 3 began operation in 1973, and as such had been in place
27		for 40 years.
28		
29		In 2019,
30		
31		
32		. While Culley Unit 3 was offline, CEI South
33		inspected the
34		
35		in a check valve

<sup>21</sup> In Petitioner's Exhibit No. 1, Attachment FSB1-C, CEI South erroneously states "The valve was then repaired in January 2020 when the 2019.

1		check valve
2		
3		. Please see illustration of below.
		Illustration FSB-1
4		
5	Q.	WITNESS DITZEL SUGGESTS HAD CEI SOUTH PERFORMED A ROOT CAUSE
6		ANALYSIS ON THE FIRST VALVE - THE
7		CHECK VALVE - CEI SOUTH "LIKELY WOULD HAVE
8		DISCOVERED FROM INTERACTIONS WITH PROFESSIONAL ENGINEERING
9		FIRMS" "THAT CHECK VALVES
10		WHY DIDN'T CEI SOUTH DO A ROOT CAUSE ANALYSIS ON
11		REPAIR?
12	Α.	Based on the Boiler Feed Pump Turbine failure at issue in this Cause, it is easy for
13		Witness Ditzel to assert, in hindsight, that a Root Cause Analysis was warranted;
14		however, the 2019 repair –
15		not necessitating a Root Cause Analysis. The original was
16		in place for 40 years and replaced in 2013; the 2019 issue was
17		; neither of which are issues that point to a reoccurring issue that would
18		suggest a Root Cause Analysis is needed. To perform a structured Root Cause
19		Analysis, utilizing outside engineering firms to support, for every repair encountered is
20		unreasonable. Additionally, the was thoroughly inspected in

<sup>&</sup>lt;sup>22</sup> Confidential Direct Testimony of Ditzel, p. 26.

1		2019 and, even if you accept Mr. Ditzel's claim, any suggestion that a "routine"
2		inspection should have occurred again in less than four years is irrational.
3		
4		Further, on this particular valve, the only inspection that can be done is
5		and visibly inspect it. It is unlikely that a subsequent inspection, after the 2019 valve
6		repair, would have shown any issues. Remember, the Culley 3 unit tripped earlier on
7		the morning of the event but did not result in a Boiler Feed Pump Turbine failure. And
8		even if one check valve were to fail to operate, the water-side of the system is designed
9		with triple redundancy to prevent backflow. So, it is nothing but speculation to suggest
10		that any form of root cause analysis or frequent inspection of the
11		would have prevented the event.
12		
13	Q.	MOVING ON TO THE SECOND VALVE - THE
14		WITNESS DITZEL SAYS THE
15		CHECK VALVE "COMPLETELY FAILED."23 IS THAT
16		ACCURATE?
17	Α.	No. The Second Valve
18		
19		check valve
20		check valve
21		prevent backflow when the
22		pump . The check valve was activated by the backflow of
23		
24		the backflow. The motor-operated element
25		
26		to prevent the backflow. <sup>24</sup>
27		

 <sup>&</sup>lt;sup>23</sup> *Id*. at 10.
 <sup>24</sup> Confidential Direct Testimony of Bradford, p. 6.

1	Q.	PLEASE EXPLAIN THE NECESSARY STEPS TO IDENTIFY WHETHER THERE
2		COULD BE ISSUES WITH THE
3		
4	Α.	The only way to identify whether there could be an issue with the Second Valve
5		is to disassemble the valve, which CEI South did after the Boiler Feed
6		Pump Turbine failure during the forced outage repair. Prior to the event occurring, CEI
7		South did not have industry guidance to routinely disassemble and inspect the Second
8		Valve.
9		
10	Q.	WAS THE INSPECTED
11		IN 2019?
12	Α.	was removed to facilitate the 2019
13		repair. Upon removal,
14		was visually inspected but CEI South did not disassemble the valve. Any
15		suggestion that we should have known to disassemble the valve during an inspection
16		in order to identify some problem with it is based entirely on
17		hindsight review. As I noted, there was no industry guidance suggesting either an
18		inspection frequency or an inspection protocol, especially one requiring the complete
19		disassembly of the valve.
20		
21	Q.	MOVING TO THE THIRD VALVE – THE
22		WITNESS DITZEL SAYS IN HIS TESTIMONY "[BLACK & VEATCH] INDICATED
23		THAT THE
24		VALVE
25		VALVE
26		THE BLACK & VEATCH ASSESSMENT?
27	Α.	No. Mr. Ditzel's characterization of Black & Veatch's assessment is misleading.
28		Petitioner's Exhibit No. 1, Attachment FSB-3C (CONFIDENTIAL) – Black & Veatch's
29		report states the

<sup>&</sup>lt;sup>25</sup> Confidential Direct Testimony of Ditzel at 12.

1		
2		."26
3		
4	Q.	WITNESS DITZEL POINTS OUT CEI SOUTH HAS "
5		
6		PLEASE EXPLAIN WHY?
7	Α.	Quite simply, CEI South has never experienced a mechanical issue with the
8		in its 40 years of service. And as stated above
9		and in my direct testimony,28 post-event inspection found the valve in the closed
10		position
11		In other words, an inspection would not have uncovered a possibility that the
12		valve might initially, partially fail to close.
13		
14	Q.	BOTH WITNESS KRIEGER AND WITNESS DITZEL EXPRESS CONCERN WITH
15		CEI SOUTH NOT HAVING OPERATING AND MAINTENANCE ("O&M") MANUALS.
16		DID EITHER PROVIDE MANUALS?
17	Α.	No. Neither the IG nor OUCC provided any operating and maintenance manuals nor
18		any inspection frequency for the three check valves that they claim CEI South should
19		have been using.
20		
21	Q.	WHY DOESN'T CEI SOUTH HAVE O&M MANUALS FOR THESE THREE WATER-
22		SIDE VALVES?
23	Α.	The
24		simplistic manual valves; they are not complex and therefore an O&M manual was not
25		needed. For the control of the contr
26		OUCC and IG a maintenance repair manual, but the manual did not provide a
27		recommended inspection frequency. Notably, neither one of them has testified or

### <sup>26</sup> Pet. Ex. No. 3-C at 3. Black & Veatch found also found the first two valves were both

Id. at 3. <sup>27</sup> Confidential Direct Testimony of Ditzel at 27.

<sup>&</sup>lt;sup>28</sup> Pet. Ex. No. 1-C at 6.

- suggested that CEI South was not in full compliance with this maintenance repair
   manual.
- 3

## Q. WITH RESPECT TO THE CORRECTIVE ACTIONS IDENTIFIED IN CEI SOUTH'S ROOT CAUSE ANALYSIS, HAS CEI SOUTH INSTITUTED AN INSPECTION TIMETABLE FOR THESE THREE WATER-SIDE VALVES?

7 8

### A. Yes. CEI South will be inspecting the three water-side valves every four years.

9 Q. HOW DID CEI SOUTH DETERMINE THAT FREQUENCY?

10 A. Remember, there is no recommended protocol or procedure for inspecting the water-11 side valves. Neither the OUCC nor the IG have provided a recommended protocol or 12 procedure that they believe to be reasonable. The turbine manufacturer (General 13 Electric) does not have a protocol for the water-side check valves, but it does have a 14 protocol for the steam-side check valves. The steam-side valves emit steam to turn 15 the turbine and boiler feed pump. GE recommends these steam-side valves be 16 inspected every four years, so CEI South is instituting the same four-year frequency 17 for the water-side check valves. Please see Attachment FSB-2 (CONFIDENTIAL) -18 GE Steam Turbine Maintenance.

19

### 20Q.DOES THE GE O&M MANUAL RECOMMEND INSPECTION OF THE WATER-SIDE21VALVES OR PROVIDE A RECOMMENDED INSPECTION FREQUENCY?

- A. No. GE has recommendations on valve inspections to protect the turbine, but all of
   those are on the steam-side. The manual does not provide recommendations for
   inspection of the water-side valves. CEI South's steam-side valve inspections are fully
   compliant with GE's recommendations.
- 26

## Q. HAS GE EVER EXPERIENCED AN EVENT SIMILAR TO THE BOILER FEED PUMP TURBINE FAILING FROM THE BOILER FEED PUMP WATER-SIDE CHECK VALVES FAILING TO CLOSE?

- 30 A. No, GE has no record of a similar event. Please see Attachment FSB-R3
  31 (CONFIDENTIAL).
- 32

## 1Q.IN YOUR OPINION, IF CEI SOUTH HAD AN INSPECTION/MAINTENANCE2PROGRAM IN PLACE FOR THE THREE WATER-SIDE VALVES, WOULD THIS3HAVE PREVENTED THE BACKFLOW EVENT?

- 4 Α. No. As I indicated previously, had we instituted in 2019 the four-year inspection on the 5 water-side valves that is recommended on the steam-side, that four years would not 6 yet have passed since the 2019 repair of the valve and instead would have 7 been performed during what was then the upcoming planned outage of Culley Unit 3 starting in October 2022. Further, an inspection based on what was known at the time 8 9 would not have disclosed the issue with the Second Valve, because it would not have 10 been detected without completely disassembling the valve, and it is only from this 11 event that we now know the valve must be disassembled to assure that it is completely 12 sealing. Finally, the third valve would likely have passed any inspection because it did 13 close during the event (just not quickly enough).
- 14

### 15 **7. IMPRUDENCE**

16

## Q. WITNESS DITZEL STATES "THERE WERE SEVERAL IMPRUDENT ACTIONS OR FAILURE OF ACTIONS THAT ULTIMATELY LED TO CULLEY UNIT 3 UNPLANNED OUTAGE."<sup>29</sup> PLEASE ADDRESS.

A. I address most, if not all, of Witness Ditzel's alleged "imprudent actions" or "failure of
 actions" above but there are a few other points I'd like to address in the next several
 Q&As.

#### 23 24 Q. WITNESS DITZEL STATES " 25 ."<sup>30</sup> IS THIS ACCURATE? 26 27 Α. No. The Second Valve did not fail 28 in 2019 – I believe Witness Ditzel is referring to the ; and as 29 I stated above, the First Valve had a mechanical issue

<sup>30</sup> *Id*. at 21.

<sup>&</sup>lt;sup>29</sup> Confidential Direct Testimony of Ditzel at 20.

1		that was repaired (not replaced) and did not necessitate a Root Cause Analysis. As
2		part of that 2019 repair to the First Valve
3		removed the in 2019 to get a visual on
4		the valve Prior to reinstalling the
5		, no mechanical issues were identified.
6		
7	Q.	WITNESS DITZEL ALSO STATED "
8		VALVES
9		" <sup>31</sup> PROVIDING REFERENCES FROM A BOOK CALLED WHAT
10		WENT WRONG: CASE HISTORIES OF PROCESS PLANT DISASTERS AND HOW
11		THEY COULD HAVE BEEN AVOIDED AND AN AMERICAN INSTITUTE OF
12		CHEMICAL ENGINEERS ("AIChE") PAPER PRESENTED AT ITS 2019 SPRING
13		MEETING. DOES EITHER REFERENCE SUPPORT WITNESS DITZEL'S
14		IMPRUDENCY ACCUSATIONS?
15	Α.	No. First of all, while I recognized some similarities, the book reviews process plants
16		disasters, and the paper is from an AIChE meeting – both are chemical-process-plant-
17		related references. Witness Ditzel cites the What Went Wrong book showing check
18		valves should be tested regularly but there is no way to test the three water-side
19		valves. The First and Third Valves—
20		check valves with no indication
21		and, therefore, no way to test or confirm closure. The check valve part of the Second
22		Valve – the cannot be tested either,
23		nor is there a way to confirm whether the check valve
24		in place.
25		
26	Q.	DOES CEI SOUTH HAVE VALVES THEY ROUTINELY INSPECT?
27	Α.	Yes. Based on GE's recommendation, CEI South has scheduled outage valve
28		preventative maintenance tasks to inspect the main steam turbine
29		valves. Similar to a check valve, the valves prevent reverse steam flow

1 back to the main steam turbine. Also, on a weekly basis, operations test the 2 3 WHY DOES CEI SOUTH HAVE PERIODIC INSPECTION FOR THE 4 Q. 5 VALVES AND THE BOILER FEED PUMP TURBINE STEAM-SIDE 6 VALVES AND NOT THE THREE BOILER FEED PUMP WATER-SIDE VALVES? 7 valves and the Boiler Feed Pump Turbine steam-side valves Α. The 8 periodic inspections were based on GE's original equipment recommendation. CEI 9 South did not have an original equipment manufacturer recommendation nor any other 10 documentation providing periodic inspection guidance for the water-side valves. 11 Neither Mr. Ditzel nor Mr. Krieger have provided any such recommendations either. 12 13 Q. WITNESS KRIEGER STATED, "CEI SOUTH SHOULD HAVE BEEN PERIODICALLY INSPECTING THE VALVES,"32 AND WITNESS DITZEL STATED, 14 15 "CEI SOUTH SHOULD HAVE KNOWN TO INSPECT THE CULLEY UNIT 3 VALVES **REGULARLY."33 HOW DO THEY SUBSTANTIATE THEIR STATEMENTS?** 16 Neither of them does. Both discuss the prior repairs to the First Valve – the 17 Α. 18 in the justification. But beyond this, Mr. Krieger appears to be using the 19 CEI South Root Cause Analysis and the Black & Veatch Memorandum, both of which 20 are stating the hindsight corrective actions. Witness Ditzel references some literature 21 discussed earlier in my rebuttal testimony but also refers to the Black & Veatch 22 Memorandum. Neither has presented documentation to substantiate that a CEI South 23 should have known of a requirement for periodic inspections on the three water-side 24 valves or that such a requirement even existed. Also, the three water-side valves had 25 been in-service for approximately 40 years with no issues. Based on four decades 26 without issue and no recommended inspection frequencies, there is no indication CEI 27 South should have known to perform inspections on water-side valves. 28

<sup>&</sup>lt;sup>32</sup> Pub. Ex. No. 2 at 8.

<sup>&</sup>lt;sup>33</sup> Confidential Direct Testimony of Ditzel at 26.

1Q.WITNESS DITZEL NOTES THAT CEI SOUTH CONSULTED WITH THE OTHER2INDIANA UTILITIES WITH SIMILARLY DESIGNED SYSTEMS ABOUT WHETHER3THEY HAVE PROGRAMS IN PLACE TO INSPECT WATER-SIDE VALVES, BUT4HE IS CRITICAL THAT CEI SOUTH ONLY RECEIVED TWO RESPONSES AND5THAT CEI SOUTH DID NOT CONSULT WITH UTILITIES OUTSIDE INDIANA.<sup>34</sup> IS6THIS FAIR CRITICISM?

- 7 No. As a result of this forced outage, CEI South consulted with four investor-owned Α. 8 electric utilities in Indiana and asked them whether they have specific programs or 9 processes to inspect the water-side valves. CEI South did this as a part of best 10 practices and to select an inspection protocol as a result of this incident. Two 11 affirmatively responded that they have no protocols. One other utility responded that it 12 does not have a similar system. Regardless of Witness Ditzel's claims, the fact of the 13 matter is there is no evidence that any of CEI South's peer utilities in this state have protocols in place that Witness Ditzel claims CEI South should have been aware of. 14 15 All four of these utilities have coal-fired steam generation, and two of them are part of 16 much larger holding company structures operating coal-fired steam generation in 17 multiple states.
- 18

19

#### Q. WITNESS DITZEL RAISES CONCERN THAT CEI SOUTH SHOULD HAVE KNOWN

20		TO
21		SECOND VALVE
22		
23		EVENT FROM OCCURRING. <sup>35</sup> IS THIS ACCURATE?
24	Α.	No. As I stated in my direct testimony <sup>36</sup> and reiterated earlier in my rebuttal,
25		
26		to prevent the backflow of
27		water into the Boiler Feed Pump. This is why the valve is designed with
28		
29		

<sup>&</sup>lt;sup>34</sup> *Id*. at 13.

<sup>&</sup>lt;sup>35</sup> *Id.* at 28.

<sup>&</sup>lt;sup>36</sup> Pet. Ex. No. 1-C at 6.

1	Q.	WITNESS DITZEL INSINUATES THERE ARE OTHER OPERATING CULTURE
2		CONCERNS SUCH AS "
3		" <sup>37</sup> ; "VALVES
4		······································
5		VALVES " <sup>39</sup> ; "
6		
7		<sup>340</sup> ; AND "EXPERTS WERE NOT CONSULTED WHEN THE
8		TIME ON 6/24/2022." <sup>41</sup>
9	Α.	I find it fascinating that Witness Ditzel's perception about CEI South operating culture
10		can be drawn by various data requests responses – he has never been to CEI South's
11		facilities or seen the operation. My testimony above addresses these innuendos
12		except for the "
13		requested additional time to respond to a data request because the system housing
14		maintenance records was not available at that time, but these historical records are
15		available – this is how CEI South obtained the 2013 and 2019 maintenance history
16		related to the First Valve . Just because CEI South's
17		two record maintenance (historical and new record systems) systems are not merged
18		does not translate to operating culture concerns. Additionally, inspection and
19		maintenance scheduled for valves were maintained – as stated earlier, CEI
20		South is compliant with the steam-side valve inspection and maintenance schedule
21		recommended by GE. Lastly, I'm not sure what Witness Ditzel is expecting on
22		equipment restart logs when the generating unit is online. CEI South provided the
23		various start and shutdown times to Witness Ditzel – there is nothing else to log.
24		
25	Q.	WITNESS DITZEL SUMMARIZES HIS ARGUMENTS BY SAYING "CEI SOUTH'S
26		OPERATING CULTURE SYSTEMATICALLY LACKED A REASONABLE LEVEL

27

OPERATING CULTURE SYSTEMATICALLY LACKED A REASONABLE LEVEL OF OPERATIONAL AND MAINTENANCE DILIGENCE."42 DO YOU AGREE?

- <sup>39</sup> Id.
- <sup>40</sup> *Id*. at 31.
- <sup>41</sup> *Id*.
- <sup>42</sup> *Id*. at 29.

 $<sup>^{37}</sup>$  Confidential Direct Testimony of Ditzel at 31.  $^{38}$  *Id.* at 30.

A. I do not agree with his summation. Witness Ditzel implies lackadaisical practices at
 CEI South or among its employees contributed to the Boiler Feed Pump Turbine failure
 and that is simply not the case. CEI South has numerous equipment manuals,
 maintains operating logs, and has a work management system that has historical
 records. This demonstrates CEI South's operating culture is not lacking, and I believe
 my rebuttal testimony clearly refutes the notion of lacking operational and maintenance
 diligence.

8

9 Q. HAS WITNESS DITZEL PRESENTED ANYTHING IN HIS TESTIMONY TO 10 DETERMINE IMPRUDENCY?

- A. Yes, Witness Ditzel testified that he based his definition of prudency on the
   Commission's June 15, 2022, Order in Cause No. 38706 FAC 130 S2 ("38706 FAC
   130 S2 Order"), which relates to an outage at a NIPSCO facility.<sup>43</sup> Mr. Ditzel testified
   that the 38706 FAC 130 S2 Order defines "prudence" as follows:
- 15 [P]rudency is a standard by which a utility's conduct or actions are 16 evaluated.... It is the degree of care required by the circumstances 17 under which the action or conduct is to be exercised and judged by 18 what is known, or could have reasonably been known, at the time 19 of the conduct. It is a term often used interchangeably with what is 20 considered 'reasonable' under the circumstances. The Commission 21 must determine whether decisions were made in a reasonable manner in light of the conditions or circumstances that were known 22 23 or reasonably should have been known when the decision was 24 made. The prudence of an electric utility's actions is not judged with 25 twenty-twenty hindsight. Rather, the Commission will focus on the 26 prudency of the decisions when made, based on the facts and 27 circumstances as they existed at the time."44
- 28

29

#### Q. HOW DO YOU RESPOND?

A. Witness Ditzel tried to focus on the **analysis** to show
imprudence when in fact they were not the root cause of the Boiler Feed Pump Turbine
Failure or the ensuing repairs. Witness Ditzel focuses on the **analysis**because the only other option for an imprudence argument he has is that CEI

<sup>&</sup>lt;sup>43</sup> *Id*. at 19.

<sup>&</sup>lt;sup>44</sup>Cause No. 38706 FAC 130 S2, at 45-46 (IURC June 15, 2022) (internal citations omitted).

South "should have known" to routinely inspect the water-side check valves. However,
 neither Mr. Ditzel nor the OUCC provided any O&M procedures, manuals, or industry
 publications recommending the routine inspection of the water-side valves. The only
 thing that Mr. Ditzel provided is an unrelated publication and paper discussing
 chemical process plants. So, in my opinion, Witness Ditzel has not demonstrated that
 any CEI South imprudence caused the Boiler Feed Pump Turbine failure or the June
 2022 – March 2023 forced outage.

8

### 9 Q. IN YOUR OPINION, DID CEI SOUTH ACT PRUDENTLY AND REASONABLY IN 10 MAINTAINING THE CULLEY 3 UNIT?

- A. Yes. First, CEI South followed all inspection protocols recommended by the original
   equipment manufacturer, GE, for the steam-side valves. As discussed above, GE did
   not recommend any inspection protocols for the water-side check valves, and CEI
   South was not aware of (nor has any other party provided evidence of) any other
   recommendation to routinely inspect the water-side check valves.
- 16

17 Second, neither CEI South nor GE was aware of any similar event ever occurring 18 during a generation unit outage. Although the Black & Veatch report listed three 19 potentially similar events, CEI South was not aware of those events at the time the 20 Culley Unit 3 event occurred (and neither, presumably, was GE, the original equipment 21 manufacturer). In addition, from the description of those events in the Black & Veatch 22 report, it appears that each event was caused by the failure of a single check valve. 23 By contrast, the Culley Unit 3 system is a triple-redundant system with three water-24 side check valves . CEI South could not have reasonably foreseen 25 that all three check valves would partially or completely fail at the same time in a 26 "perfect storm" type event. This is most significantly evidenced by the fact that the 27 same unit trip occurred earlier on the morning of the event, but the check valves did 28 not fail. It is also worth noting that CEI South has a similar system installed on it's A.B. 29 Brown coal-fired generation units, which have never experienced a similar issue with 30 the water-side check valves on the Boiler Feed Pump.

31

1		Finally, Culley Unit 3 has an excellent operating history over its 40-year life span, which
2		adequately demonstrates the prudency of CEI South's operation of the unit.
3		
4	8.	INSURANCE AND WARRANTY CLAIMS
5		
6	Q.	OUCC WITNESS ECKERT ASSERTED THAT CEI SOUTH
7		
8		.45 IS THIS CORRECT?
9	Α.	Yes.
10		
11	Q.	WITNESS ECKERT ALSO ASSERTED THAT CEI SOUTH
12		FOR REPLACEMENT POWER.46 WHY NOT?
13	Α.	CEI South's - this is not
14		industry standard.
15		
16	Q.	WITNESS ECKERT SHOWED CEI SOUTH A WARRANTY
17		CLAIM.47 ?
18	Α.	The three water-side valves had exceeded the warranty timeframe - as I mentioned,
19		the had been installed since 2013 <sup>48</sup> and the other two valves
20		had been in-service for 40 plus years.
21		
22	9.	OUCC AND IG RECOMMENDED REFUND ANALYSES
23		
24	Q.	PLEASE SUMMARIZE THE OUCC WITNESSES AND THE IG WITNESS
25		RECOMMENDATIONS REGARDING THEIR REQUESTED REFUNDS.
26	A.	Both the OUCC and IG have claimed CEI South was imprudent. I have refuted these
27		claims above. However, OUCC Witness Krieger recommends "the Commission find

- <sup>46</sup> *Id.* at 8.
- 47 Id.

<sup>48</sup> The 2019 repair to the First Valve – the	<ul> <li>was not a full valve replacement</li> </ul>
- i.e., installation of a new piece of equipr	nent or valve – but rather
only replaced the of the valve	ð.

<sup>&</sup>lt;sup>45</sup> Pub. Ex. No. 1 at 7.

1 that CEI South ratepayers are not responsible for the Cully 3 outage and the cost for 2 the related replacement power is the responsibility of CEI South."49 OUCC Witness 3 Eckert recommends, "CEI South ratepayers should not have paid for \$21,457,720 in 4 fuel costs, and this amount should be credited back to the consumers over 4 FAC 5 periods. In addition, the total cost to repair Culley 3 should not be paid for by 6 ratepayers."<sup>50</sup> And lastly, IG Witness Ditzel recommends "ratepayers be refunded by 7 \$26.5 million."<sup>51</sup> Again, I disagree with and have already responded to their claims of 8 imprudence: I also disagree with their refund calculations.

9

# 10Q.THERE'S A CONSIDERABLE DIFFERENCE IN THE RECOMMENDED11DISALLOWANCE BETWEEN WITNESS ECKERT'S RECOMMENDATION OF12APPROXIMATELY \$21.5M AND WITNESS DITZEL'S RECOMMENDATION OF13\$26.5M. WHY WOULD THAT BE THE CASE?

- A. As stated in previous FAC testimony, "it is not possible to accurately determine what
  portion of that total cost impact might be related to the Culley Unit 3 outage". So many
  assumptions must be made in this sort of calculation that any result is purely
  speculative. This is why you will see such a wide disparity between the OUCC's and
  IG's calculations (\$5 million) and even between the minimum and high-end cost
  disallowances in Mr. Ditzel's calculation (\$8.6 million).
- 20

### 21Q.STARTING WITH WITNESS DITZEL'S CALCULATION OF DISALLOWANCE, DO22YOU AGREE WITH HIS ANALYSIS?

- A. No. The analysis provided by Witness Ditzel is not an appropriate method. To
  summarize, the analysis is fundamentally an elaborate "top down" approach that
  assigns essentially all deviations in the forecasted FAC costs vs the actual FAC costs
  to the Culley 3 outage. The analysis ignores the fact that there were other significant
  considerations that contributed to the FAC deviations beyond the Culley 3 outage.
- 28

<sup>&</sup>lt;sup>49</sup> Pub. Ex. No. 2 at 1.

<sup>&</sup>lt;sup>50</sup> Pub. Ex. No. 1 at 9.

<sup>&</sup>lt;sup>51</sup> Confidential Direct Testimony of Ditzel at 44.

# 1Q.WHAT ARE SOME OF THE OTHER SIGNIFICANT CONSIDERATIONS THAT2WOULD HAVE AFFECTED THE FAC DEVIATIONS REGARDLESS OF THE3CULLEY 3 OUTAGE THAT WERE NOT INCLUDED IN WITNESS DITZEL'S4ANALYSIS?

5 A. First are the impacts of other generation on purchased power and sales:

6 Table 3 of Witness Ditzel's testimony estimates \$24.74 million of costs - referred to 7 as "Row [D]" - the "Total Culley Station Level" attributable to the Culley 3 outage. This 8 value is detailed in Witness Ditzel's attachments, KHD-2, KHD-3, and KHD-4, which 9 correspond to CEI South 38708 FAC 137, FAC 138, and FAC 139, respectively. The 10 attachments identify a total of 726,451 MWh of "Culley 'But For' Generation", which he 11 describes in his testimony as the loss of generation attributed to the Culley 3 outage. 12 The attachments also identify 560,644 MWh of generation loss due to sources other 13 than Culley (or "Non-Culley Generation"). He adds those two values (i.e., Culley "But 14 For" Generation plus Non-Culley Generation) to calculate the total deviation in 15 generation which equals 1,287,095 MWh. As such, as shown in Table FSB-R1 16 (below), approximately 44% of the total deviation in generation is acknowledged to be 17 due to sources other than Culley.

#### Table FSB-R1: Generation Losses as Identified in Attachments KHD-2 through KHD-4

	KHD-2	KHD-3	KHD-4	To	otal
	MWh	MWh	MWh	MWh	% of total
Culley "But For" Generation	395,080	66,481	264,890	726,451	56%
Non-Culley Generation <sup>(1)</sup>	99,853	170,281	290,510	560,644	44%
Total	494,933	236,762	555,400	1,287,095	100%

<sup>(1)</sup> Sum of the following line items from Attachments KHD-2 through KHD-4: Other Steam Generation, Additional Other Generation, and Solar Generation Shortage

Witness Ditzel's attachments also identify a total deviation of 374,334 MWh due to additional purchased power and a deviation of 796,480 MWh in lost off-system sales over the period. I will address this "lost off-system sales amount" later. But the sum of these two values is 1,170,814 MWh. Witness Ditzel applied assumed costs to the aforementioned energy volumes to arrive at the additional cost to CEI South customers due to the Culley 3 forced outage. The estimated savings due to the generation deviations were subtracted from the sum of the additional purchased power costs and

- the opportunity cost of sales to arrive at the estimated additional cost to customers,
   labeled as Row [D] ("Total Culley Station Level") in Table 3 of Witness Ditzel's
   testimony.
- 5 The fallacy with this approach is all of the deviation in purchased power and sales 6 opportunity costs is assigned to the Culley 3 forced outage. Any net FAC deviations 7 associated with lower than forecasted generation from other generation sources 8 during this period were independent of the Culley 3 outage. Therefore, these costs are 9 irrelevant in the context of the Culley 3 outage. Witness Ditzel's analysis gives no 10 consideration to what portion of the additional purchased power costs and opportunity 11 cost of sales could be assigned to other sources of generation.
- 12

4

13 As illustrated in Table FSB-R2 below, which summarizes pertinent data extracted from 14 Witness Ditzel's attachments KHD-2 through KHD-4, Witness Ditzel's testimony 15 assigns 38% of the total fuel cost savings over the analysis period to generation 16 sources other than Culley. If this same percentage is applied to MISO purchases and 17 Lost Sales, the total net cost impact due to Non-Culley generation would be nearly \$10 18 million, reducing Witness Ditzel's estimate. This may be a simplification of Witness 19 Ditzel's approach but illustrates the point. Therefore, even if one accepts his premise 20 and calculation methodology, Witness Ditzel's analysis significantly overestimates the 21 impact of the Culley 3 outage.

#### Table FSB-R2: Fuel Cost Savings as Identified in Attachments KHD-2 through KHD-4

		Fuel Cost Savings				Additional Cost Impact		
	KHD-2 (\$)	KDG-3 (\$)	KHD-4 (\$)	10121(3)	% of total	MISO Purchases (\$)	Lost Sales (\$)	Net Cost Impact (\$)
Culley "But For" Generation	(10,603,107)	(2,264,612)	(8,155,989)	(21,023,708)	62%	22,541,699	14,745,406	16,263,397
Non-Culley Generation <sup>(1)</sup>	309,225	(5,332,709)	(7,764,927)	(12,788,411)	38%	13,711,783	8,969,413	9,892,785
Total	(10,293,882)	(7,597,321)	(15,920,916)	(33,812,119)	100%	36,253,482	23,714,819	26,156,182

(1) Sum of line items; Other Steam Generation, Additional Other Generation, and Solar Generation Shortage

9

10

11 12

## 1Q.YOU TESTIFIED THERE WERE "OTHER SIGNIFICANT CONSIDERATIONS THAT2CONTRIBUTED TO THE FAC DEVIATIONS." PLEASE DESCRIBE THE NEXT3CONSIDERATION.

A. Second is seasonal NOx pricing. CEI South steam generating units are included in the
EPA Group 3 seasonal NOx allowance program. Group 3 allowance prices
experienced an extraordinary increase during the Summer of 2022. The price of Group
3 seasonal NOx allowances increased from approximately \$
per allowance at
the beginning of 2022 to a peak of approximately \$

At the peak pricing during August 2022, the NOx portion of the generation offer for the A.B. Brown steam units and Warrick Unit 4 range from . All of these units have post combustion NOx controls in the

form of selective catalytic reduction ("SCR") equipment. F.B. Culley 2 does not have
post combustion NOx control, and the NOx portion of the generation offer for that unit
was approximately **10**.



Higher offer prices will tend to lead to lower generation for the affected generating units and higher purchased power volumes. These considerations were unknown at the time that the FAC projections for the ozone season months were filed and were not accounted for in the projections. Referring to workpaper KHD-1, Witness Ditzel identifies 614,062 MWh of Culley Station generation loss for the ozone season months of June through September. CEI South estimates that this level of generation would have resulted in the need to purchase an additional \$11.8 million in NOx emission
allowances, assuming the 2022 average purchase price and that generation at the
other stations was unchanged. These additional NOx emission allowance costs would
have been allocated between retail and wholesale customers through the settlements
process. Those additional NOx allowance costs due to jurisdictional generation would
have been recovered from customers, and they were not.

- 7
- 8

### Q. PLEASE DISCUSS THE NEXT CONSIDERATION.

9 Α. Another consideration is planned outage assumptions. Culley 3 was scheduled to be 10 in planned outage from Oct 1, 2022, through Nov 19, 2022-7 weeks. Culley 2 was 11 also scheduled to be in planned outage from Oct 1, 2022, through Nov 5, 2022-5 12 weeks. The planned outages were contemplated in FAC 135, which included the 13 October 2022 projection and was filed on May 16, 2022, before the Culley 3 outage 14 occurred. The CEI South response to IG DR 15.1 (see Attachment FSB-R4 15 (CONFIDENTIAL)) verifies that CEI South projected no generation for the month of 16 October 2022. FAC 136, which included the November 2022 projection, was filed on 17 August 16, 2022. The Culley 3 forced outage had occurred by this time and was 18 recognized in the FAC projection.

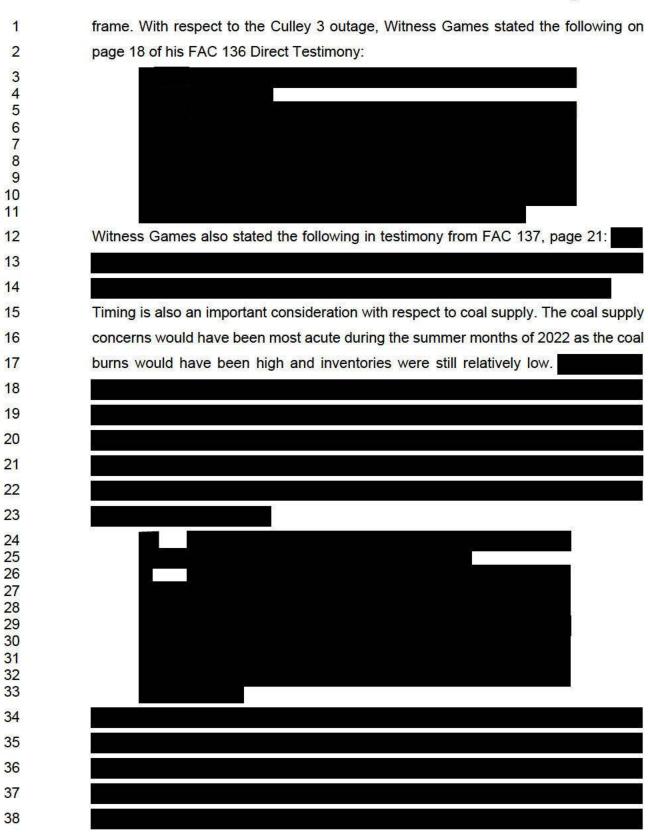
19

Witness Ditzel does not correctly account for the planned outages when developing his estimates for what is labeled in Table 3 as the "Culley Unit 3 Opportunity Cost (Nov 2022-Dec 2022)" and the corresponding "High End Additional Cost (Disallowance)." The ""Culley Unit 3 Opportunity Cost (Nov 2022-Dec 2022)" is detailed in attachment KHD-6. Referring to this attachment, the November value for opportunity cost Witness Ditzel shows is overstated because Culley 3 was projected to be in planned outage for the first 21 days of the month.

27

### 28 Q. PLEASE CONTINUE WITH DISCUSSING ADDITIONAL CONSIDERATIONS.

A. Another consideration is that Witness Ditzel's analysis did not factor coal supply. Coal
 supply concerns were an ongoing issue that emerged in 2021 and continued into 2022.
 These concerns are covered in detail in multiple CEI South FAC filings during that time



1		
2		
3		
4	Q.	DO YOU AGREE WITH MR. DITZEL'S STATEMENT THAT "BY THEIR NATURE,
5		BACKCASTS ARE MUCH LESS SPECULATIVE THAN FORECASTS BECAUSE
6		ONE OF THE KEY INPUTS MENTIONED ABOVE—MISO MARKET CONDITIONS—
7		HAS ALREADY OCCURRED AND IS THUS COMPLETELY KNOWN"? 52
8		No. Due to the nodal network framework of the MISO market, the LMP of a given node
9		is influenced to some extent by the state and characteristics of every other node in the
10		network. There are so many variables in play that it is impossible to reliably predict or
11		backcast what the LMPs would have been if Culley 3 had been available. All that is
12		known is that the availability or non-availability of Culley 3, or any other unit, would
13		have had an impact on LMPs, what that impact would have been is unknown.
14		
15	Q.	DO YOU AGREE WITH WITNESS DITZEL'S ASSUMPTION THAT "LOST SALES
16		OPPORTUNITY" SHOULD BE A COMPONENT OF THE EFFECT OF THE CULLEY
17		3 OUTAGE ON THE FUEL COST TO RATEPAYERS?
18	A.	No. Witness Ditzel's analysis identifies \$23.7M in "lost sales opportunity" (Attachments
19		KHD-2, KHD-3, and KHD-4) that is applied in full to the recommended disallowance.
20		CEI South does not agree that the benefits of wholesale sales should be included in
21		the analysis. These alleged "lost off-system sales" exceed the scope of this subdocket
22		and do not relate to the elements set forth in Ind. Code § 8-1-2-42(d).
23		
24	Q.	WHAT DO YOU MEAN THAT OFF SYSTEM SALES EXCEED THE SCOPE OF THIS
24 25	Q.	WHAT DO YOU MEAN THAT OFF SYSTEM SALES EXCEED THE SCOPE OF THIS SUBDOCKET?
	<b>Q.</b> A.	
25		SUBDOCKET?
25 26		SUBDOCKET? In creating this subdocket, the Commission stated: "a subdocket is created for the

<sup>&</sup>lt;sup>52</sup> Direct Testimony of Ditzel at 38.

- be made to CEI South's proposed and future fuel factors."<sup>53</sup> There is no mention for
   consideration of off-systems sales that allegedly were lost.
- 3
- 4

5

## Q. WHAT DO YOU MEAN THAT "LOST OFF-SYSTEM SALES" DO NOT RELATE TO THE ELEMENTS SET FORTH IN IND. CODE § 8-1-2-42(D)?

- 6 Α. Ind. Code § 8-1-2-42(d)(1) is the element that would govern the issues in this 7 subdocket. In approving the FAC factor, the Commission must find that "the electric 8 utility has made every reasonable effort to acquire fuel and generate or purchase 9 power or both so as to provide electricity to its retail customers at the lowest fuel cost 10 reasonably possible." I have already explained how CEI South did make every 11 "reasonable effort" to generate power (i.e., CEI South was not imprudent), but even if 12 the Commission were to disagree, the focus of an FAC is the cost of providing 13 "electricity to [our] retail customers." Off-system sales, by definition, do not relate to 14 providing electricity to CEI South's retail customers and so are irrelevant to the issues 15 in this subdocket and the FAC statute.
- 16

17 The benefits of wholesale sales are not guaranteed and there is no statutory standard 18 by which an electric utility is required to make off-system sales. This is why the benefits 19 of off-system sales margins are shared; because there is no requirement to make off-20 system sales.

21

# 22Q.ARE THERE OTHER PROBLEMS WITH INCLUDING "LOST OFF-SYSTEM23SALES"?

A. Yes. These sales are opportunistic and dependent upon dynamic market conditions and generating unit availability. Although a nominal level of wholesale sales are included in the FAC projections in recognition of projected unit availability and market conditions, it must be emphasized that the projection of wholesale sales is highly uncertain, both in terms of energy volumes and price. Outside forces such as coal and natural gas prices and weather events can unexpectedly influence market prices both in the near and the long term. For example, the relatively high energy prices in the

<sup>&</sup>lt;sup>53</sup> Docket Entry Creating Subdocket (Jan. 3, 2023), p. 2.

- summer of 2022 can be largely attributed to higher than anticipated natural gas prices
   and the previously discussed seasonal NOx considerations.
- 3

4 Another important consideration with respect to the difficulty in projecting wholesale 5 sales is simply a consequence of participating in the MISO power market. CEI South 6 generating units are offered into a large power pool and not simply dispatched to meet 7 CEI South's "native" load demand. Therefore, whether or not CEI South generating 8 units are committed and/or dispatched is basically a function of the MISO energy 9 market clearance price. At times when CEI South generating units are offered close to 10 the clearing price, a relatively small change in clearing price can determine whether a 11 unit is running at full load or is off-line in economic reserve shutdown. The dynamics 12 and volatility of the MISO market has made generation forecasting extremely difficult. 13 Projecting wholesale sales is even more difficult because the most expensive, and 14 therefore more marginal, segments of the generation offers are assigned to wholesale 15 sales.

16

17

### Q. DOES MR. DITZEL'S ANALYSIS USE AN ACCURATE TIME FRAME?

- A. No. In addition to the numerous issues discussed above, Mr. Ditzel's analysis includes
  the month of June 22 in full. The Culley 3 outage did not start until June 24, 2022. The
  analysis does not prorate for the portion of June when Culley 3 was available and,
  thus, is overstated.
- 22

# Q. LOOKING AT WITNESS ECKERT'S CALCULATION, DO YOU HAVE ISSUES WITH HIS ASSUMPTIONS?

- A. Yes. Witness Eckert's calculation is too simplistic. Comparing the purchased power
   amounts from one ten-month period to another ten-month period and assuming that
   100% of the difference can be assigned to one cause is not reasonable. How much
   the performance of a given generating unit influences the overall position of the
   company is too dynamic and complex to make such a gross simplifying assumption.
- 30

Similar to Witness Ditzel's disallowance analysis, Witness Eckert's calculation assigns
 100% of the calculated increase in purchased power to the Culley 3 outage. The

1		calculation makes no attempt to account for the impact of the availability of other CEI
2		South generating units or other considerations such as seasonal NOx costs, planned
3		outages, or coal supply constraints that were discussed previously in this testimony.
4		
5		Further, Mr. Eckert's calculation includes the months of June 22 and March 23 in full.
6		The Culley 3 outage did not start until June 24, 2022 and ended on March 12, 2023.
7		The calculation does not prorate for the portion of those months when Culley 3 was
8		available and, thus, like Mr. Ditzel's analysis, is overstated.
9		
10	10.	CONCLUSION
11		
12	Q.	DOES THIS CONCLUDE YOUR REBUTTAL TESTIMONY?
13	Α.	Yes, at the present time.

#### VERIFICATION

I affirm under penalties for perjury that the foregoing representations are true to the best

of my knowledge, information, and belief.

SOUTHERN INDIANA GAS AND ELECTRIC COMPANY D/B/A CENTERPOINT ENERGY INDIANA SOUTH

udford

F. Shane Bradford Vice President of Power Generation Operations

10 23 2023

Date

CEI South Cause No. 38708 FAC 137-S1 Data Request Set No. 1 to Industrial Group Received: September 27, 2023

1.3 Confirm or Deny. If the Culley Unit 3 tripped offline due to low deaerator storage tank level and all 3 water side check valves did not close in the same manner as this incident, would the BFP Turbine failure occurred?

## Response:

Confirm, but only subject to the logic within in the DCS at the time of the June 24, 2022 trip was designed such that a hypothetical low deaerator storage tank level would have tripped the Culley Unit 3 offline.

Note that this response in no way diminishes the fact that CEI South considered the **second second** issue as a "normal condition" (confidential responses to IG DR 8-9, IG DR 11-15 and IG DR 12-5) and a source of prior trips (confidential IG DR 11-1), which clearly demonstrates CEI South was imprudent by not addressing this issue in prior investigations or root cause analysis. If the low had been identified and corrective actions had been taken, the trip would not have occurred.

Similarly, if a hypothetical low deaerator storage tank level was the result of operational error, such as not properly following procedures, or was another "normal condition" (to use CEI South's word) that CEI South decided not to properly address through investigations or root cause analyses, then it would suffer the same conclusion of imprudence as Mr. Ditzel determined on the

## ATTACHMENT FSB-2R

This attachment will be filed using the confidential channel of the Commission's electronic filing system.

## ATTACHMENT FSB-3R

This attachment will be filed using the confidential channel of the Commission's electronic filing system.

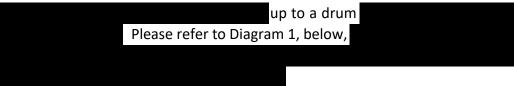
- 15-1. Please provide the estimated monthly steam generation in kWh for each generating unit that totals to the values shown for "Steam Generation" in Schedule 1 in Attachment RMW-2 for all filed Wilhelmus testimonies for FAC 134 through FAC 139. (Note that FAC 134 through 136 estimated costs for the period during which the outage occurred).
- Objection: CEI South objects subpart (a) of this request because it seeks information that is outside the scope of this proceeding, not relevant to the subject matter of this proceeding, and not reasonably calculated to lead to the discovery of relevant or admissible evidence. The issues in this proceeding are limited to the June 24, 2022, outage at the Culley 3 generating unit and its related impact on fuel procurement and fuel costs.

CEI South further objects to this request to the extent it seeks confidential information. CEI South is providing responses to this request pursuant to its NDA with the Industrial Group.

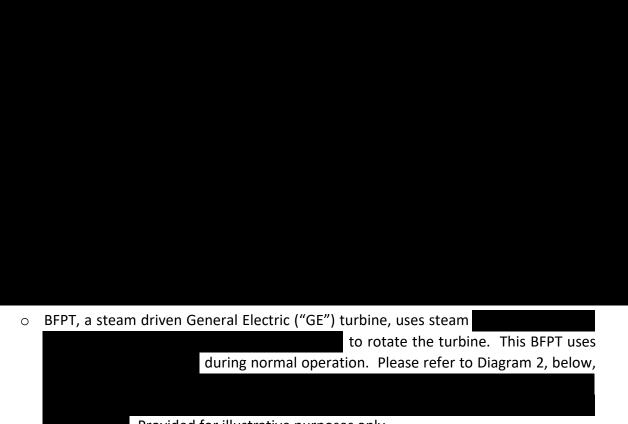
Response: Forecasted steam generation in kWh is calculated on a per generating station basis, not on a generating unit basis. Please see attachment 38708 FAC 137 S1 – IG DR15.1
CONFIDENTIAL.

## CEI South F.B. Culley 3 Generating Station ("Culley 3") Summary of Boiler Feed Pump Turbine failure, 6/24/22

- 1. <u>Summary.</u> On June 24, 2022, a mechanical failure occurred on the Culley 3 Generating Unit, resulting in extensive damage to the Culley 3 Boiler Feed Pump Turbine ("BFPT") as well as some of its foundation and auxiliaries.
- 2. <u>Description of Culley 3 Generating Unit</u>.
  - Culley unit 3 was designed with a Boiler Feed Pump ("BFP") with a steam driven turbine.
  - The BFP, a Pacific Pump Boiler Feed Pump, is a variable speed pump used to maintain a water level in the steam drum. The BFP pumps water from the condensate system



**Diagram 1** – Basic Water/Steam Flow Diagram for Culley 3



Provided for illustrative purposes only.



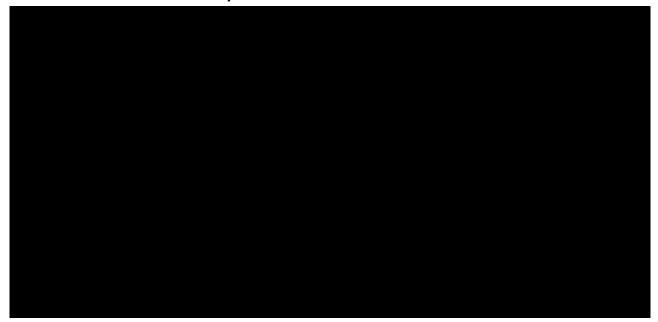


Diagram 3 – A.B. Brown Unit 1 Boiler Operational Data at Full Load Condition



process of starting **and the start** of the **and the start**, the plant experienced a failure **and main steam turbine/generator**. Operators initiated the necessary steps in accordance with the plant's operating procedures for when a boiler or main turbine/generator trips. Within 2 minutes of the unit tripping, operators heard a loud spinning noise from the unit outside of and under the control room. Shortly thereafter, operators heard

Event	Timestamp hh:mm:ss	elapsed time from unit trip hh:mm:ss	interval from prior event hh:mm:ss
Attempted Start	21:10:35		
Unit trip	21:10:36		00:00:01
BFP reverse flow starts	21:10:52	00:00:17	00:00:17
	21:10:58	00:00:22	00:00:05
	21:11:02	00:00:26	00:00:04
	21:11:05	00:00:29	00:00:03
	21:11:12	00:00:36	00:00:07
BFP Overspeed	21:14:01	00:03:25	00:02:49
	21:14:08	00:03:32	00:00:07
	21:14:14	00:03:38	00:00:06
	21:14:17	00:03:41	00:00:03
	 21:14:20	00:03:44	00:00:03
Power restored	21:45:45	00:35:09	

Note that the Boiler Feed Pump and the Boiler Feed Pump Turbine
 together therefore

Boiler Feed Pump and Boiler Feed Pump Turbine Post Unit Trip: Post event review of data shows the BFP/BFPT

. Shortly thereafter, logs disclosed abnormal activity

Specifically, diagnostics/logs revealed that as the

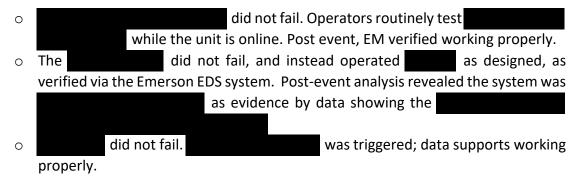
which is abnormal. Post-event analysis determined that



No one was injured during the event; nor was anyone in the area of the BFPT exhaust hood at the time of the event. Support staff were able to get all systems in a safe condition; no environmental issues were identified or present; and the fire department was released. Operations secured the area with red tape and began further isolation of electrical equipment as well as the cleanup processes to determine the extent of damage.

4. <u>Post-Event Findings BFPT ( ) Side</u>:

0	<u>BFPT (</u>	) Side		The BFPT has		
_	Destauro	topolycic dotownia				
0	Post-even	t analysis determin	led that	were operational and did not		
	fail, there	fore performed as	intended to protect t			
			<b>•</b> • • • •			
	<ul> <li>was visually inspected post-event and appeared to in good working order with undisturbed. The</li> </ul>					
	in goo		u	nuistuibeu. me		
			was visually inspecte	d post-event and appeared to be in		
	good	working order with	ur	ndisturbed.		

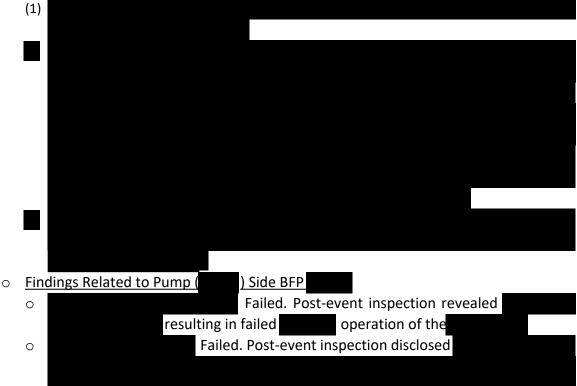


5. <u>Post-Event Findings Pump</u> ( ) Side of the BFP. Post-event analysis identified protection devices on the Pump Side/ of the BFP, responsible for Reverse Flow Protection, failed to operate, thereby allowing the BFP/ between to spin backwards and create a reverse flow. The main data analyzed to make this determination was

at the BFP. This

. A third-party engineering firm who reviewed this data, in addition to our internal experts, reached the same conclusion – that the

Pump ( ) Side of BFP - exist to protect the BFP, each of which (as explained in greater detail below) failed in its entirety or initially to operate. See Diagram 1 above for their general location in the system.



	•			
0	Valve Failed to Operate Initially. Post-event			
	inspection revealed visual wear but no abnormal conditions.			
	manufacturer visually examined the disassembled <b>set on-site and found no</b>			
	issues that would cause it not to work. Based on the second data that confirms			
	this did not 'operate' initially (at the onset of the event)			
	as designed; but at some point did <b>see</b> and perform correctly –			
	. This was evident when the mechanics			
	attempted to dismantle the last hey opened			
	for safety reasons which resulted			
	The mechanics found the			
	in the once disassembled.			

6. <u>Post-Event Findings Related to Turbine Speed</u>. Post-event analysis disclosed it was the failure of the that allowed that allowed thereby creating the energy necessary to cause the BFP/BFPT to thereby creating in extensive damage to the BFPT and BFP/BFPT foundation,

exhaust ductwork and surrounding equipment.

• This finding is supported by the physical **Constant of the supported by the physical terms** data collected by Emerson Enterprise Data Solutions EDS data collection system and the Thermodynamic properties **Constant on both sides of the BFP**.

## 7. Additional Findings.

• While it is customary to inspect the high energy steam piping on coal fired units on a



- 8. Conclusions
  - During a unit trip event on June 24<sup>th</sup> at 9:11pm, through the BFP
     which destroyed the BFPT and damaged the BFP.

Our turbine

OEM (GE) located a donor (replacement) unit and will refurbish and deliver to Culley in December. Plan is to have commissioning completed and unit released in the February 2023 timeframe. The OEM for the BFP (HydroAir) inspected the BFP; repairs to the BFP casing were completed at the end of October.

- 9. Follow-On Actions
  - Unit Status: In partnership with General Electric ("GE"), we located a replacement BFPT, which is basically the same make/model as the one CEI South had; GE is currently in the process of refurbishing the replacement unit as required before installing at Culley 3. CEI South anticipates the BFPT will be arrive at the Culley site in mid-December 2022.
  - Total cost to repair the BFP, replace and refurbish the BFPT, and bring Culley Unit #3 back on-line and into an operating status is estimated to be approximately \$8-9 million.
  - Two of the second will be replaced during this outage; the is being rebuilt at the OEM's shop and will be reused.

### 10. Lessons Learned

0	Given this is the second instance of failure by the in 3		
	years, we are repl	acing this	with a
	which is like the	at the	The is
	being replaced with the same style		
0	We will be	in the control system to	b the
		at a certain point t	o protect the BFP and BFPT from
	This	change will be done on Cull	ey 3, Brown 1, and Brown 2.
0	The	are opened up every	4 years to inspect and repair. The
		will also be opened up on this scl	nedule for inspections and repairs
	moving forward.		